

## Typical Questions for Controllers

Pneumatic-air supply Control action direct-reverse Control type Proportional Integral(Reset) Derivative Communications required Control input (RTD-Analogue 4-20 m/a)
Remote inputs from DCS BEMS

# Typical questions for meters

Flow rates min/norm/max Meter type Temp compensation
Pressure compensation (superheat) Pipe straight runs-flow straightener Remote-local display Communication -DCS-BEMS-PLC Wafer or flanged (Gas must be flanged)
Low pressure gas must be VA meter
Classification for process industry Certification materials Certification for calibration Horizontal or vertical line Direction of flow

Pressure drop P1/P2
Pneumatic/electric -air pressure or voltage Connections Noise level Fail action-open-close-last position Control signal Solenoid required AFR required Equal % for steam Linear trim for water Balanced trim Positioner type 3-15 psig 4-20 m/a 0-10 vdc Certification seat leak test or material test reports

Siemens Building heating- shell and tube - packaged Flushing of PK's (chemical solution) Consultants -New build heat recovery-contaminated sterilisers-condensate coolers- carbonic acid (>160 F)issues - vented losses - flash condensers condensate pumps
condensate return % (tds feed water ppm /condensate tds ppm) Typical questions for control valves steam/gas/condensate meters (50% rebate from Gas companies) Flow rates(winter-summer) Cage washers in CSR